## Appendix 6.5 Design for Economic size of Pumping Main

## Problem :- Design an economic size of pumping main, given the following data:

| 1 | Water requirements | year | Discharge |
| :---: | :---: | :---: | :---: |
|  | Initial | 1989 | 5 MLD |
|  | Intermediate | 2004 | 7.5 MLD |
|  | Ultimate | 2019 | 10 MLD |
| 2 | Length of pumping main | 7000m |  |
| 3 | Static head for pump | 50m |  |
| 4 | Design period | 30 years |  |
| 5 | Combined efficiency of pumping set | 60\% |  |
| 6 | Cost of pumping unit | Rs. 2000 per kw |  |
| 7 | Interest rate | 10\% |  |
| 8 | Life of electric motor and pump | 15 years |  |
| 9 | Energy charges | Rs. 1 per unit |  |
| 10 | Design value of 'C' for C.I. pipe | 100 |  |
| Solution |  |  |  |
| 1 | Discharge at installation | $1^{\text {st }} 15$ years | $2^{\text {nd }} 15$ years |
| 2 | Discharge at the end 15 years | 5 MLD | 7.5 MLD |
| 3 | Average discharge | 7.5 MLD | 10.0 MLD |
|  |  | $5+7.5 / 2=6.25$ MLD | $7.5+10.0 / 2=8.75$ MLD |
| 4 | Hours of pumping for discharge at the end of 15 years | 23 | 23 |
| 5 | Average hours of pumping for average discharge | $\begin{array}{r} (23 / 7.5) \times 6.25= \\ 19.17 \end{array}$ | $(23 / 10) \times 8.75=20.12$ |
|  |  |  |  |

6. KW required at $60 \%$ combined efficiency of pumping set
```
7.5 \times 10 6 x H }\times100\times2
    10\times106 < H2 }\times100\times2
    ------------------------------- = KW1
    60\times60\times24\times102\times60\times23
    60\times60\times24\times102\times60\times23
    1.48H H}=\mp@subsup{K}{1}{
    1.972H2 = KW %
    KW required = (Q x H)/ 102 x 1/\eta x 24/X
    Where,
    Q = Discharge at the end of 15 years in 1ps
    H = Total head in m for discharge at the end of }15\mathrm{ years
    \eta = C o m b i n e d ~ e f f i c i e n c y ~ o f ~ p u m p i n g ~ s e t
    X = Hours of pumping for discharge at the end of 15 years
```

7. Annual cost in Rs. of electrical energy @ Rs. 1 per unit (KWX average hours of pumping $x$ average days per year $x 1.00$ )
$=\mathrm{KW}_{1} \times 19.17 \times 365.24 \times 1.00=7001.65 \mathrm{KW}_{1} \quad \mathrm{KW}_{2} \times 20.12 \times 365.24 \times 1.00=7348.63 \mathrm{KW}_{2}$
8. Pump Cost Captilised
$P_{n}=C=P_{0}(1+r)^{n}$
$P_{0}=C /(1+r)^{n}$
Where,
$P_{0}=$ Initial (1989) Capitalised investment
$\mathrm{C}=$ Amount needed after 15 years, that is , in 2004 to purchase the second stage pumping set.
$r=$ Rate of compound interest
$=10 \%$ per year
$\mathrm{n}=$ No. of years $=15$
$P_{0}=C /(1+0.1)^{15}=C / 4.177$
9. Energy Charges Capitalised
$C_{c}=C_{R}\left\{\left(1-(1+r)^{-r}\right) / n\right\}$
For values $n=15$ and $r=10 \%$
$C_{C}=7.606 C_{R}$
$\left(\mathrm{C}_{\mathrm{C}}\right)_{1}{ }^{\text {st }}$ stage $=7.606\left(\mathrm{C}_{\mathrm{R}}\right) 1^{\text {st }}$ stage and
$\left(C_{C}\right) 2^{\text {nd }}$ stage $=7.606\left(C_{R}\right) 2^{\text {nd }}$ stage
Present (1989) energy charges $\left(C_{p}\right)$ for second stage capitalised value i.e for $\left(C_{C}\right) 2^{\text {nd }}$ and stage in 2004
$C_{P}=\left(C_{C}\right) 2^{\text {nd }}$ stage $/ 4.177$
10. Table I, II,III show the calculations to arrive the most economical pumping main size for the given data.
